

FIRE RETARDANT *POPLAR* PARTICLEBOARD

“Ignipas”



INVERNIZZI
Plywood Tradition

This technical datasheet is not a contract reference document. Given average values are linked to internal tests carried out in our internal laboratories (unless specified differently) and may be subject to changes without any previous advice in accordance to production requirements.

APPLICATIONS	 FURNITURE	 CONSTRUCTION	 HOSPITALS & CLINICS	 MOTORHOMES & CARAVANS	 SHIPBUILDING	 RAILWAYS					
PHYSICAL/MECHANICAL PROPERTIES	REFERENCE STANDARD	MEASURING UNIT	THICKNESS (mm)								
			10	12	14	18	20	25	30	40	
 DENSITY	EN 323	Kg/m³	630	620	610	600	600	590	580	570	
 BENDING STRENGTH	EN 310	N/mm²	11	11	11	11	11	10,5	9,5	8,5	
 MODULUS OF ELASTICITY IN BENDING	EN 310	N/mm²	1800	1800	1600	1600	1600	1500	1350	1200	
 TENSILE STRENGTH [INTERNAL COHESION]	EN 319	N/mm²	0,40	0,35	0,35	0,35	0,35	0,30	0,25	0,20	
 SURFACE SOUNDNESS OF PARTICLEBOARDS	EN 311	N/mm²	0,8								
 RESISTANCE TO AXIAL WITHDRAWAL OF FITTINGS	EN 320	N	600±10%								
 MOISTURE CONTENT	EN 322	%	9±2								
 SWELLING [MAX % AFTER 24h]	EN 317	%	<18								
 AVERAGE FORMALDEHYDE RELEASE	EN 717-1	mg/m³	<0,062 [Class E 1/2] EU Reg.2023/1464								
 PANEL COMPOSITION	N.A.	Single-layer panel composed of 100% virgin poplar wood particles in different chip sizes with addition of fire-retardant salts.									
 BONDING TYPE	N.A.	Resin composed of Urea and Formaldehyde.									
 ENGINEERING TOLERANCES	EN 324-1/2	Length & Width: ± 5 mm Thickness: + 0,3 mm [sanded panels] Squaring: 2 mm / every 1000 mm length									
 PANEL CLASSIFICATION	EN 312	P2: panel for use in interior settings and fitments, including furniture. For use in dry environments only.									

INVERNIZZI S.p.A. Strada Provinciale per Gussola, 26030 Solarolo Rainerio (CR) ITALY - Tel. +39 0375 31331 - Fax +39 0375 3133222/3 - Cap.Soc. 2.250.000 i.v. - Reg. Imp. di Cremona N. 3113 R.E.A. di Cremona N. 93343 - P.IVA e C.F. 00189240195 - N. Iden. CEE IT 00189240195 - www.invernizzi-spa.com - info@invernizzi-spa.com

